



Part No.: C0015

Material Safety Data Sheet
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Tru-Bond™ DC 1000

Stock Number:

18300, 18301

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Tru-Bond™ DC 1000**Chemical Name:** N/A**CAS NO.:** N/A**Application:** UV Adhesive**Manufacturer:** ITW Performance Polymers (Wujiang) CO.LTD.**Address:** No.4680 North Pangjin Road
Economic Development Zone
Wujiang, Jiangsu, China**Telephone:** 0512-63488388 **Fax:** 0512-63091890**Emergency Phone Number:** 86-532-83889090**CHEMTREC:** For emergencies in US and Canada, call

CHEMTREC: 1-800-424-9300

HMIS

Health	2*
Flammability	1
Reactivity	2
Personal Protection	X

2. COMPOSITION/INFORMATION ON INGREDIENTS

Constituent	CAS No.	Weight Percent	ACGIH TLV	OSHA PEL	Other Limits
Trade secret.	N/A	-	n/e	n/e	n/e
Hexanediol diacrylate	13048-33-4	10-30%	n/e	n/e	n/e

"TLV" means the Threshold Limit Value exposure (eight-hour, time-weighted average, unless otherwise noted) established by the American Conference of Governmental Industrial Hygienists. "STEL" indicates a short-term exposure limit. "PEL" indicates the OSHA Permissible Exposure Limit. "n/e" indicates that no exposure limit has been established. An asterisk (*) indicates a substance whose identity is a trade secret of our supplier and unknown to us.

3. HAZARDS IDENTIFICATION

Emergency Overview:

WARNING! Potential Sensitizer Irritant.

Route of Exposure:

Eyes. Skin. Inhalation. Ingestion.

Potential Health Effects:**Eye:**

Can cause moderate irritation, burning sensation, tearing, redness, and swelling. Overexposure may cause lacrimation, conjunctivitis, corneal damage and permanent injury.

Skin:	Can cause skin irritation; itching, redness, rashes, hives, burning, and swelling. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident on reexposure to this material.
Inhalation:	Respiratory tract irritant. High concentration may cause dizziness, headache, and anesthetic effects. May cause respiratory sensitization with asthma-like symptoms in susceptible individuals.
Ingestion:	Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain.
Chronic Health Effects:	Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction.
Signs/Symptoms:	Overexposure can cause headaches, dizziness, nausea, and vomiting.
Target Organs:	Eyes. Skin. Respiratory system. Digestive system.
Aggravation of Pre-Existing Conditions:	Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product.

4. FIRST AID MEASURES

Eye Contact:	Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.
Skin Contact:	Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
Ingestion:	If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

5. FIREFIGHTING MEASURES

Flash Point:	>212°F (100°C)
Flash Point Method:	Setaflash
Auto Ignition Temperature:	Not determined.
Lower Flammable/Explosive Limit:	Not determined.
Upper Flammable/Explosive Limit:	Not determined.
Fire Fighting Instructions:	Evacuate area of unprotected personnel. Use cold water spray

	to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.
Extinguishing Media:	Use carbon dioxide (CO ₂) or dry chemical when fighting fires involving this material.
Unsuitable Media:	Water may cause frothing.
Protective Equipment:	As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.
Unusual Fire Hazards:	Sealed containers at elevated temperatures may rupture explosively and spread fire due to polymerization.

6. ACCIDENTAL RELEASE MEASURES

Personnel Precautions:	Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.
Environmental Precautions:	Avoid runoff into storm sewers, ditches, and waterways.
Spill Cleanup Measures:	Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Avoid personal contact and breathing vapors or mists. Ventilate area. Use proper personal protective equipment as listed in section 8.
Other Precautions:	Pump or shovel to storage/salvage vessels. Add inhibitor to prevent polymerization.

7. HANDLING AND STORAGE

Handling:	Use with adequate ventilation. Avoid breathing vapor, aerosol or mist.
Storage:	Store in a cool, dry, well-ventilated area away from sources of heat and incompatible materials. Keep container tightly closed when not in use.
Special Handling Procedures:	Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product.
Hygiene Practices:	Wash thoroughly after handling.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION - EXPOSURE GUIDELINES

Engineering Controls:	Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.
Eye/Face Protection:	Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.
Skin Protection Description:	Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data.
Respiratory Protection:	A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known or any other circumstances where air purifying respirators may not provide adequate protection.
Other Protective:	Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.

EXPOSURE GUIDELINES

Notes : Only established PEL and TLV values for the ingredients are listed.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State Appearance:	Viscous. Liquid..
Color:	Clear.
Odor:	Distinctive.
Boiling Point:	Not determined.
Melting Point:	Not determined.

Specific Gravity:	1.17
Solubility:	Partially Insoluble
Vapor Density:	> 1 (air = 1)
Vapor Pressure:	0.01 mmHg @ 68° F
Percent Volatile:	<0.5
Evaporation Rate:	<1 (butyl acetate = 1)
pH:	Not determined.
Molecular Formula:	Mixture
Molecular Weight:	Mixture
Flash Point:	>212°F (100°C)
Flash Point Method:	Setaflash
Auto Ignition Temperature:	Not determined.
VOC Content:	<1%
Percent Solids by Weight	>99%

10. STABILITY AND REACTIVITY

Chemical Stability:	Stable under normal temperatures and pressures.
Hazardous Polymerization:	Polymerization may occur under certain conditions.
Conditions to Avoid:	Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions. Oxygen-free atmospheres or in gas blanketing. Freezing conditions. Material can soften paint and rubber.
Incompatible Materials:	Oxidizing agents (e.g. peroxides, nitrates), reducing agents, acids, bases, azo-compounds, catalytic metals (e.g. copper, iron), and halogens. Free radical initiators. Oxygen scavengers.

11. TOXICOLOGICAL INFORMATION

Tri (propylene glycol) diacrylate :

RTECS Number:	AT4690000
Eye:	Eye - Rabbit Standard Draize test.: 100 uL/24H [severe]
Skin:	Administration onto the skin - Rabbit LD50 : >2 gm/ka [Details of

toxic effects not reported other than lethal dose value]
Administration onto the skin - Rabbit TDLo : 5 gm/kg/10D-I [Skin and Appendages - Photosensitivity (After systemic exposure) Nutritional and Gross Metabolic - Weight loss or decreased weight gain Related to Chronic Data - death]
Administration onto the skin - Rabbit TDLo : 14 gm/kg/28D-I [Skin and Appendages - Dermatitis, other (After systemic exposure) Nutritional and Gross Metabolic - Weight loss or decreased weight gain Related to Chronic Data - death]
Administration onto the skin - Guinea pig TDLo : 5 pph/12W-I [Skin and Appendages - Cutaneous sensitization, experimental (After topical exposure)]
Administration onto the skin - Rat TDLo : 13 gm/kg/13W-I [Kidney, Ureter, Bladder - Other changes in urine composition Skin and Appendages - Dermatitis, other (After systemic exposure) Nutritional and Gross Metabolic - Weight loss or decreased weight gain]
Administration onto the skin - Rat TDLo : 12 gm/kg/12W-I [Sense Organs and Special Senses (Eye) - Changes in refraction Behavioral - Altered sleep time (including change in righting reflex) Skin and Appendages - Dermatitis, other (After systemic exposure)]
Administration onto the skin - Rabbit Standard Draize test.: 500 mg [Moderate]

Ingestion:

Oral - Rat LD50 : 6200 mg/kg [Sense Organs and Special Senses (Eye) - Ptosis Lungs, Thorax, or Respiration - Respiratory depression Skin and Appendages - Hair]

12. ECOLOGICAL INFORMATION**Ecotoxicity:**

No ecotoxicity data was found for the product.

Environmental Fate:

No environmental information found for this product.

13. DISPOSAL CONSIDERATIONS**Waste Disposal:**

Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.

RCRA Number:

None.

14. TRANSPORT INFORMATION

DOT Shipping Name:	Non regulated.
DOT UN Number:	Not applicable.
DOT Hazard Class:	Not applicable.
DOT Packing Group:	Not applicable.
IATA Shipping Name:	Non regulated.

15. REGULATORY INFORMATION

Tri (propylene glycol) diacrylate :

TSCA Inventory Status: Listed

Canada DSL: Listed

Canadian Regulations. WHMIS Hazard Class(es): D2B

16. OTHER INFORMATION

HMIS Health Hazard: 2*

HMIS Fire Hazard: 1

HMIS Reactivity: 2

HMIS Personal Protection: X

MSDS Creation Date: December 23, 2010

MSDS Revision Date: March 21, 2013

MSDS Author: ITW PPFChina

Disclaimer: This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as guidance for safe handling, storage and the use of the substance. is not a specification nor does it guarantee any specific properties. chemicals should be handled only by competent personnel, within controlled environment.
